



MODELS: RR100SB & RR100LB



READ ALL INSTRUCTIONS BEFORE INSTALLING RUGGED RAILS.

Instructions for Installation and Use:

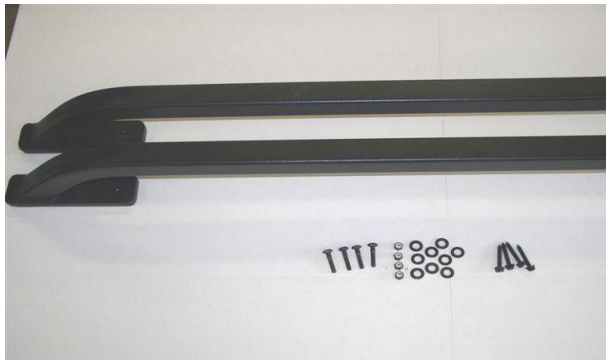


Fig. 1

Contents: See Fig. 1

2ea. Rugged Rails, 4ea. $\frac{1}{4}$ " x 1-1/4" Bolts, 4ea. $\frac{1}{4}$ " Locknuts, 8ea. Flat washers, 4ea. $\frac{1}{4}$ " x 1-1/4" Lag Screws

Select desired location on sides of truck bed. Mark selected holes with a short pencil for drilling. **See Fig. 2**



Fig. 2



Fig.3

Once holes are marked and before drilling, feel under truck bed top to check for clearance. If clearance is available, holes should be drilled with a 1/4" drill bit and the 1/4" 1-1/4" bolts with flat washers and locknuts will be used. If there is no clearance available, holes should be drilled with 1/8" drill bit. This will allow rails to be attached to truck using the 1/4" lag screws and flat washers provided. **See Fig. 3**



Fig. 4

Remove rails and drill appropriate size holes for suitable method of attachment.

⚠ WARNING Make sure holes are in the desired position and marked accurately before drilling. **See Fig. 4**

Replace rails over drilled holes and secure to truck with necessary hardware. Tighten thoroughly. **NOTE:** To avoid stripping hole when using lag screws, do not over-tighten. **See Fig. 5**



Fig.5

⚠ WARNING : NEVER STAND ON RUGGED RAILS.

⚠ WARNING : NEVER SIT OR STAND ON RUGGED RAILS WHILE VEHICLE IS IN MOTION.

⚠ WARNING : NEVER PLACE FOOT OR HAND ON RUGGED RAIL WHILE JUMPING OR CLIMBING FROM VEHICLE.

For more information about this or other products, contact us at:

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